



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

6925 - 104 Street
Edmonton, Alberta
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

September 02, 2011

Alco Machine Works
6925 - 104 Street
Edmonton, Alberta
T6H 2L5

Equipment Certification

Rig No.:	N/A
Equipment:	JR Side Door Casing Elevator
Model:	13 3/8" - 90° - SLX 150 Ton
Customer P.O.:	N/A
Serial No.:	80551
Inspection Report No.:	H-22349
Alco Sales/Engineering No.:	93228-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	blank

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on September 03, 2008, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on September 11, 2008, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.





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November 14, 2011

4 Star Ventures Ltd.
 Po Box 193
 Gull Lake, Saskatchewan
 S0N 1A0

Certificate of Conformity

Rig No.:	N/A
Equipment:	13 3/8" - 11 3/4" Alco Reducing Bushing
Model:	to fit SLX 150 Ton Elevator
Customer P.O.:	N/A
Serial No.:	N/A
Inspection Report No.:	H-27344
Alco Sales/Engineering No.:	17631-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	14822

This document certifies that all parts and /or assemblies for the Alco equipment referenced above have been manufactured using new materials and inspected in accordance with the customer's purchase order, as well as all applicable Alco Inc. specifications and procedures.

All material acceptances, dimensional inspections, proof and function tests and nondestructive testing inspections were performed by Alco Inc. qualified personnel and meet Alco Inc. specifications as well as those required by API Specification 8A,8C, and/or 7K as applicable.

